



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3404-1
Job Sheet 169708



Part No: D3404-1

Job Qty: 60 ea

Part Name: Ground Handling Wheel Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/19/17

Job Tracking No:

Due Date: 1/5/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 05.09.01 New issue KJ/JLM IPP rev B 09.01.28 new geometry rev.C EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		1/4/18	0.00	0.00	Start Up Machining-2		9/11/18 17/12/18
100	Bandsaw	60 pcs		1/5/18	0.00	1.16	Bandsaw1		10 038710
120	Outsource	60 pcs		1/5/18			MEM001-VC		AT
125	Packaging	60 pcs		1/5/18	0.00	0.00	Packaging2		WACCZ
140	Packaging	60 pcs		1/5/18	0.00	0.00	Packaging3-1		
150	QC21-SA	60 Ea		1/5/18	0.00	0.00	QC21		MCS FEB 01 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304B0.750X2.500	14	27	0	0
125-Packaging	D3404-1P	60	0	0	0

2.700 Long

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Part No. _____		Rework ☐	Skid-tube ☐	Cross tube ☐	
NCR No. _____		Scrap ☐	Machin ☐		
		Use-as-is ☐	Thermoform ☐		
		Suspected Unapproved ☐	Large F ☐		
Date : _____	Step #: _____	QTY Eff: _____			
Description Work Order Deviation					
Root Cause		FAL			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unc ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unc ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐		
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER : _____			

PART NO:
Revision:
Operation:
Change No:

D3404-1

Start up Operation

S026560

Ground Handling Wheel Lug



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Turning Sequence



Dart Aerospace Ltd.
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K6A 1K7
Canada

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PURCHASE ORDER PO038710

Supplier: MEM001-VC
Meteo-Med Technology Inc.
20 Terra Fox Drive PO Box 791
Vankleek Hill
ON
K6E 1G0 Canada
Phone: (613) 678 3957
Fax: (613) 678 3956

PO No: PO038710
PO Date: 12/22/17
Due Date: 1/12/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Lacelle, Linda
Phone: llacelle@dartaero.com

Attention: Walz, Shigi

Via: Ground

Ship To: 1270 Aberdeen St
Hawkesbury,
ON
K6A 1K7 Canada
Tel: (613) 632-5200

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3278-1P			Support	Firmed	1/12/18	50 Ea	0 Ea	50 Ea	\$23.20/Ea	\$1,160.00
2	D3278-2P			Support	Firmed	1/12/18	50 Ea	0 Ea	50 Ea	\$23.20/Ea	\$1,160.00
3	D3886-1P			Lug	Firmed	1/12/18	37 Ea	0 Ea	37 Ea	\$29.00/Ea	\$1,073.00
4	D3414-3P			Lug	Firmed	1/12/18	60 Ea	0 Ea	60 Ea	\$29.00/Ea	\$1,740.00
5	D3404-1P			Ground Handling Wheel Lug	Firmed	1/12/18	60 Ea	0 Ea	60 Ea	\$29.90/Ea	\$1,794.00
Grand Total: \$6,927.00											

Order Notes

Terms & Condition of Purchase (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/22/17 3:35 PM dart.lacelle.linda



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22330
Date: Jan 22, 2018
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO038710	Sold By: Walz, Christian D.
Shipped By: your truck	Ship Date: Jan 22, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
D3278-1 Support, as per drawing D3278 Rev C		Each	50		50
D3278-2 Support, as per drawing D3278-2 Rev C		Each	50		50
D3886-1 Lug, as per drawing D3886 Rev B		Each	37	37	
*** 1 PC SUBJECT TO REJECTION***		Each	60		
D3414-3 Lug Assembly in SS, material supplied precut		Each	60	60	
D3404-1 GHW/Lug, as per drawing D3404-1 Rev C					
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					
Received by _____			Thank you for your order!		



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

QUANTITY

PART NUMBER

PART NAME

P.O. NUMBER

37

D3886

Lug

Material B169706

038710

60

D3404

GHW Lug

Material B169708

038710

Material supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, January 23, 2108